Ø0.173 -CSK Ø0.318 x 100° 4 PL 0.163 TYP Ø5.30 0.188 TYP С \_0.080 REF **D4743-1 SPEAKER GRILL** NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.080
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: 0.13 lbs NEW ISSUE 12.11.30 REV. DESCRIPTION BY DATE DESIGN RF DART AEROSPACE LTD **DRAWN** RF HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4743 MFG. APPR. SHEET 1 OF 1 TITLE APPROVED **SCALE** SPEAKER GRILL 7) WEIGHT: 0.13 lbs DE APPR. 8) CUT PART PER D4743-1 REV A.DXF COPYRIGHT © 2012 BY DART AEROSPACE LTD

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